

ABSTRACT

A process for the manufacturing of a decorative laminate having a base layer, a decorative layer and a wear layer wherein a decor is printed on a base layer. The decor printed comprises a printing ink and the wear layer comprises a thermosetting resin selected from the group consisting of melamine-formaldehyde resin, phenol-formaldehyde resin, urea formaldehyde and mixtures thereof. An amount of amino resin is mixed into the printing ink in order to increase the bond between the decorative layer and the wear layer. The layers are laminated together in a laminate press under increased temperature and pressure.